

Technical Data Sheet
WAKOL D 6085 Tongue and Groove Glue



- Easy to apply
- Fast curing
- Superior bonding strength
- Solvent free
- Very easy clean up



Specifications

Raw material base: Synthetic polymer
Type: Solvent free, synthetic polymer-based adhesive
Color: White
Odor: None to negligible
VOC Content: 0 g/l US regulatory
Working Time: Approx. 5-10 minutes
Cure Time: Light foot traffic after 8-10 hrs. / Full foot traffic after 24-48 hrs.
(depending on humidity)
Cleaning agent: Water before product dries
Shelf Life: 12 months in unopened container at 70°F / 21°C, not below 40°F / 5°C
Freeze/thaw stable: No. Do not freeze.
Unit Size: 23.1 fl.oz.
Unit Weight: 1.75 lbs. ea.
Units per pallet: 480 pieces
Item Number: WA-FL-007

Important Information

Jobsite conditions must meet the NWFA, ASTM, and/or RFCI Guidelines. Doors and windows must be installed and the HVAC running to simulate the living environment climate conditions at work site: 60°F to 75°F (15°C to 24°C), 40% to 75% relative humidity. Acclimate materials to acceptable jobsite conditions.

WAKOL D 6085 Tongue and Groove Glue can be used above grade, on grade, and below grade. Do not use on subfloors with excessive moisture or hydrostatic pressure.

Recommended Use – For bonding the tongue and groove of flooring

- Commercial / Residential
- Floating wood flooring
- Chipboard
- Plywood
- Laminate flooring

Application and Coverage*

Shake adhesive well before use. Cut nozzle tip to desired size. Apply adhesive evenly and uniformly using the appropriate cut nozzle of the glue bottle. Apply WAKOL D 6085 Tongue and Groove Glue according to the instructions of the flooring manufacturer. Follow NWFA Guidelines to allow for expansion joints. Clean tools and equipment with water before adhesive dries. Adhesive is difficult to remove once it is dried.

Substrate	Application
Tongue and Groove	Nozzle of the glue bottle (cut to desired size) (up to 160 sq.ft./bottle) (100-200 linear feet/bottle)

*Coverage is dependent on the surface structure and absorbency of the substrate.

Symbols



<https://www.wakol-usa.com/symbol>

Disclaimer

The responsibility of the suitability of Wakol products for each individual case cannot be assumed, as the manufacturer has no influence on the proper application of the product by the installer and/or contractor. The directions for use were established based on research, experience and tests believed reliable. Any liability on the part of the seller cannot be derived therefrom. Verbal information is subject to written confirmation.

All Wakol Technical Data Sheets can be found at www.loba-wakol.com.

This Technical Information of 11/15/2023 supersedes all previous versions.

For Technical support contact Loba-Wakol, LLC at 800.230.6456 (extension 2) or by e-mail at: technical@loba-wakol.com.